



# **DROP IN, CONNECT AND INJECT**

A completely pre-assembled and pre-wired system which allows for quick and easy one step drop in installation and connection. Ensures your mold is back into production as quickly as possible. Focused on high quality economical production of medium to large parts it is the ideal system for automotive, appliance, logistic and many other similar applications.

## **KEY FEATURES**

#### **COMPLETELY PRE-ASSEMBLED**

- Fast, one-step installation.
- Requires up to 70% less time to assemble and install.
- Delivered pre-wired, pre-plumbed and tested.

#### WIRE ARMOUR

- Protects and routes all lines.
- Acts as a stable mounting platform for plumbing.
- Reduces plate machining requirements.

#### **FUSION-SERIES G3 NOZZLES**

- Precise thermal profile.
- Multiple heater zones for enhanced thermal control of extended nozzle lengths.
- Field replaceable heaters minimize downtime.
- Threaded nozzle base for integrated leak protection.

#### **GLOBAL SUPPORT NETWORK**

- Technical and Field support.
- Optimization services minimizes risk.
- Faster and more precise mold integration.
- Rapid spare part supply.





## **G3 ENHANCEMENTS**





## **Cold Installation**

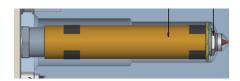
• Makes installation/maintenance quicker, easier and safer than heated install.



## **Compact Actuators**

- Cut-out is same or smaller than G2.
- Standardized with Anti-rotation and valve pin disconnect.
- Swivel fittings can rotate 180° which allows lines to be re-positioned for easier access.

## **SPECIFICATIONS**



## **Compact Nozzle Bore Cut-outs**

- Reduced by 17%.
- Minimizes cut-out requirements.



## **Protective Nozzle Sleeves**

- Protects heater and TC wiring during assembly and storage.
- Front/Rear cut-outs remain unchanged.

	NOZZLE SHOT WEIGHT		NOZZLE	RUNNER CHANNEL Ø		BORE Ø (mm)		MINIMUM PITCH		
	RANGE	PER GATE*	LENGTHS (mm)	NON-VALVE	VALVE	FRONT	REAR	HY	PN	NV
NEW	F5000	50g - 500g	80 - 510	8mm	11mm	36	44	65mm	85mm	42mm
NEW	F6000	500g - 3,500g	80 - 800	12mm	16mm	46	54	65mm	85mm	52mm
NEW	F7000	3,500g - 5,000g	80 - 1,000	18mm	22mm	53	68	65mm	105mm	59mm
NEW	F8000	5,000g +	80 - 1,000	22mm	26/28mm	72	87	95mm	145mm	95mm

## **AVAILABLE GATING STYLES**

#### VALVE GATING

- Bi-Metallic C-Valve.
- Hot Valve (+Extended).
- Cylindrical Hot Valve.

## LE2

### THERMAL GATING

- E-Type Torpedo (+Extended).
- F-Type Torpedo.
- C-Sprue.
- Hot Sprue (+Extended).

## **SYSTEM OPTIONS**

- Servo electric Valve Gate Control (SeVG+).
- Sequential Valve Gate control (SVG PN/HY valve bank).
- Valve pin position monitoring.
- Valve pin opening speed control (HY flow control valve).





For peak performance and superior results, Mold-Masters recommends using TempMaster M1plus controllers with all Fusion-Series G3 systems. Unlock your operations full potential.