



# PRECISION CONTROL FOR SERVO DRIVEN AUTOMATED MOLD FUNCTIONS

Molding environments are increasingly being digitized. Servos for mold functions offer superior precision, control and repeatability over traditional methods. The M-Ax servo motion controller offers the greatest process control accuracy and easiest adjustments of automated linear and rotary mold functions.

## **KEY FEATURES**

## **PRECISE SERVO CONTROL**

- · Control a wide variety of mold functions.
- Each M-Ax servo can be easily switched between linear or rotary axis movements.
- Integrated hot runner temperature control available.

## **SINGLE, LARGE TOUCH SCREEN HMI**

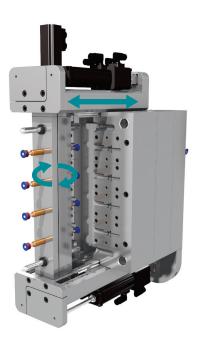
- Simple and intuitive to use.
- · Centralized control of servo and temperature control.

#### **FULLY CONFIGURABLE**

- · Maximum flexibility.
- Programmable user defined I/O.
- Integrate additional molding functions.

### **ALL ELECTRIC OPERATION**

Viable for clean room applications.



## **SERVO FUNCTIONS**

#### **STANDARD**

- Valve gates
- Core pulls
- Coining plates
- Index plates
- Stripper plates
- Ejector plates
- Rotary tablesSpin stack

#### **ADVANCED**

- E-Drive
- E-Multi
- And more...





# **INTUITIVE CONTROL SCREENS**



Dynamic Monitoring Page

# **STANDARD CONFIGURATIONS**

CABINET SIZE	S	M	L	XL
Servos (Max)	3	3	1	2 /1
Servo Amps (Max)	4.5	8.8	22	22 / 44

Custom configurations available upon request.

# **SYSTEM OPTIONS**

- · Rotary or Linear movements.
- Up to 64 programmable I/O (32/32).
- Robot E67 Interface (Out).
- · Motors supplied (customer specified).
- Integrate TempMaster hot runner temperature control featuring precise APS control technology.